

STANDARD CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy. Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Adjustable blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with head and blades contained within jamb.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

LINKAGE: Extruded aluminum, concealed in the channel out of the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel. The pivot is locked to the 5/16" dia. aluminum linkage rod by a ¼ - 20 set screw with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on bottom blade. Stainless steel at jambs.

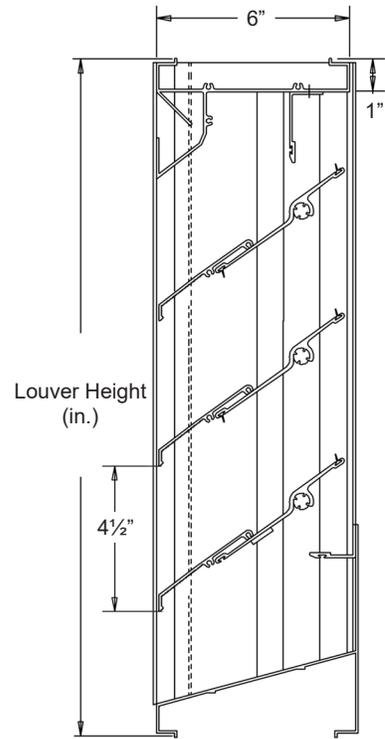
SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen 19/16 aluminum mesh, .011" dia.,

-or- ½" sq. mesh intermediate double crimped aluminum wire, .063" dia.

FINISH: Mill.



Not to scale

OPTIONS

Finishes - Enamels, Epoxies, etc.

Other screens available.

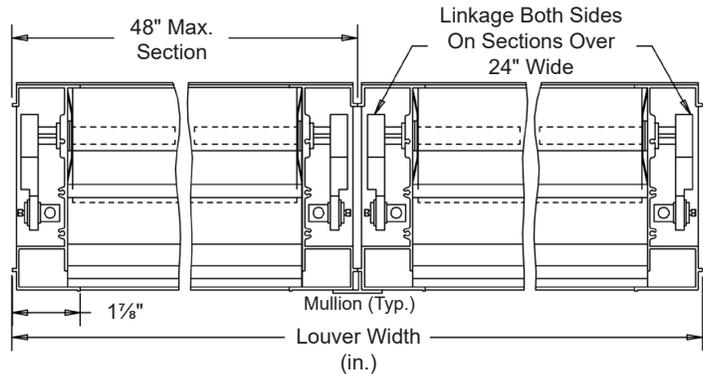
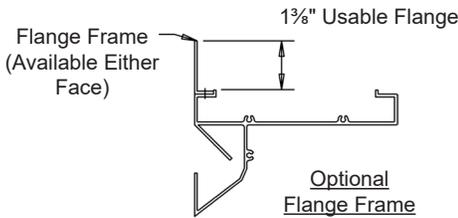
Actuators - Electric, Pneumatic, Manual, etc.

NOTES

1. Nominal deductions will be made to the opening size given.
2. Approximate shipping weight is 5.0 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel
12"W x 16"H	48"W x 96"H



Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location	Union Made
		Opening Size		Louver Size			Screens		
Arch. / Eng. :						EDR:		ECN:	Job:
Contractor:									
Project:						Date:		DWN:	DWG:

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

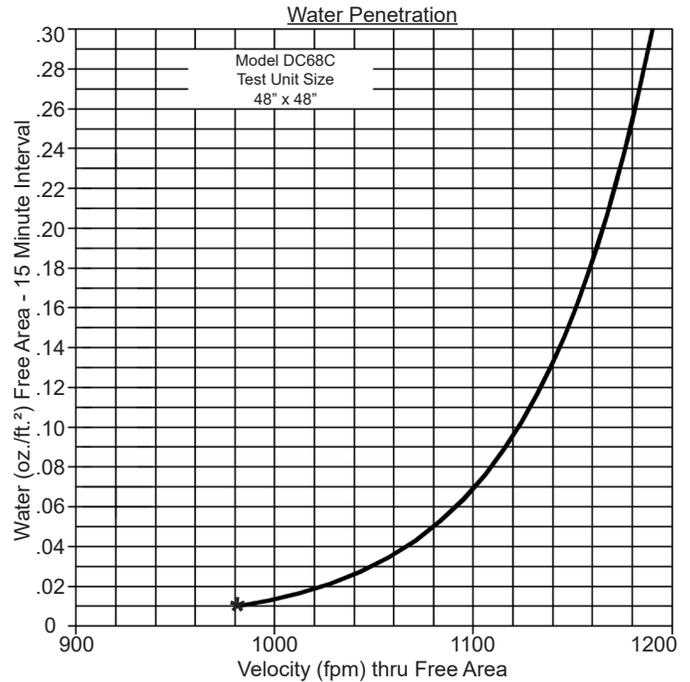
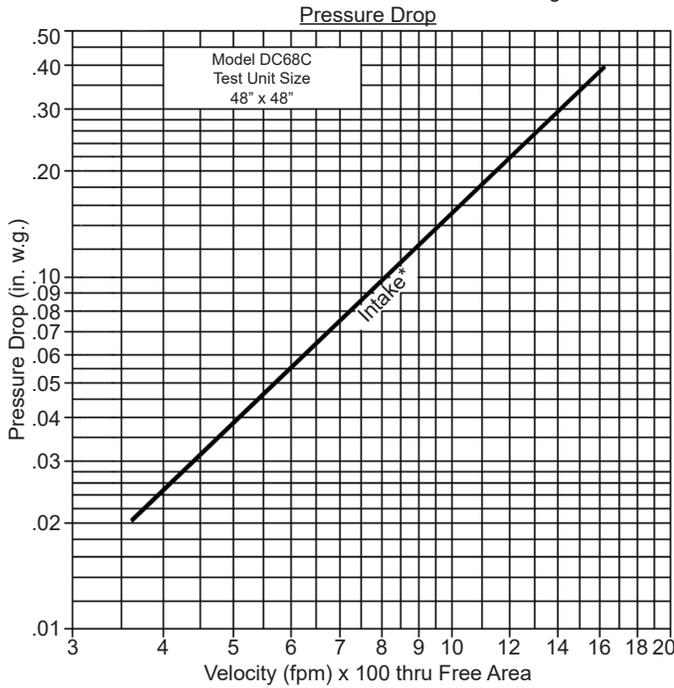
PERFORMANCE DATA

Pressure Drop: .145 in. w.g. at 981 fpm (intake); tested in accordance with AMCA Standard 500-L.

Free Area: 8.38 sq.ft. = 52% for 48"W x 48"H sample tested in accordance with AMCA Standard 500-L.

Beginning Point of Water Penetration: 981 fpm; tested in accordance with AMCA Standard 500-L.

Ratings do not include the effects of a screen



981 (FPM) Beginning Point of Water Penetration.

*Intake air converted to standard air density.

		Free Area (sq.ft)						
		Width (in.)						
		12"	18"	24"	30"	36"	42"	48"
Height (in.)	12"	.14	.24	.34	.45	.56	.65	.76
	24"	.66	1.15	1.65	2.14	2.64	3.13	3.63
	36"	1.04	1.82	2.60	3.38	4.16	4.94	5.71
	48"	1.55	2.72	3.88	5.04	6.21	7.37	8.38
	60"	2.07	3.63	5.18	6.74	8.29	9.85	11.40
	72"	2.45	4.29	6.13	7.97	9.81	11.65	13.49
	84"	2.97	5.19	7.42	9.64	11.87	14.09	16.31
	96"	3.49	6.10	8.72	11.34	13.95	16.57	19.18

Air Leakage with adjustable blade in closed position with a seating torque of 6.25 in.lb./sq.ft. of Louver Face Area. Leakage is based on a test of a 48" x 48" louver.

Air leakage (Louver Installation Position, Intake) is tested in accordance with AMCA Standard 500-L.

